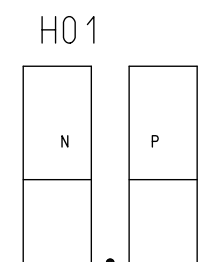
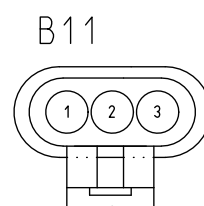
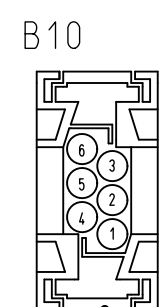
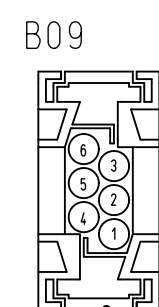
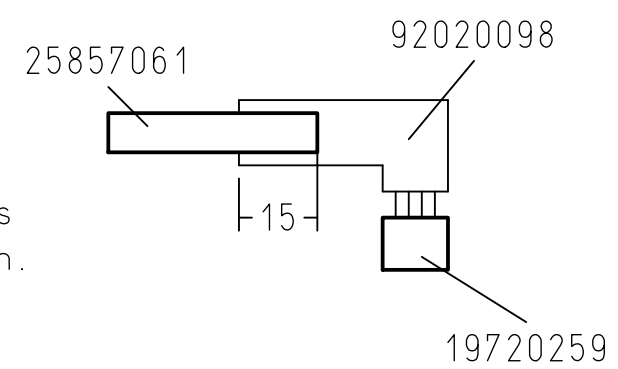

Montagehinweis:

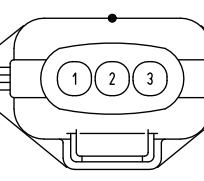
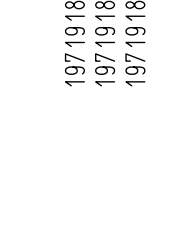
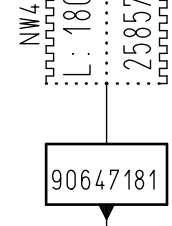
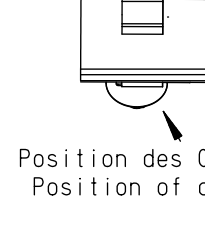
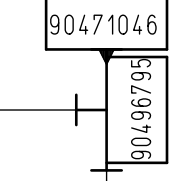
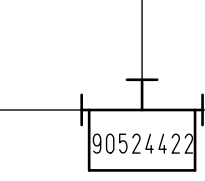
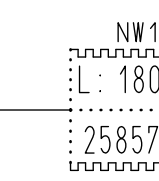
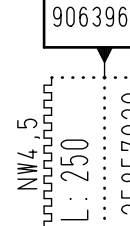
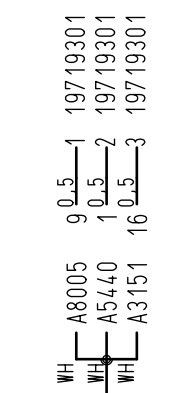
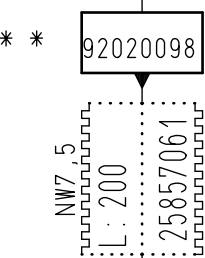
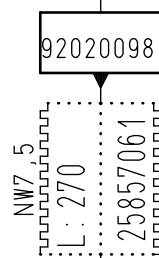
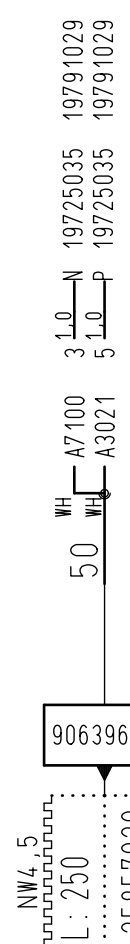
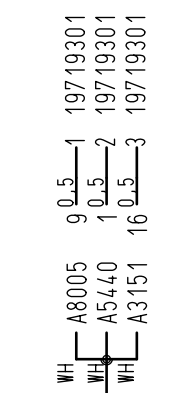
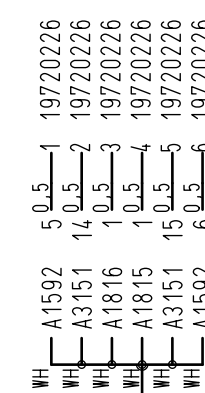
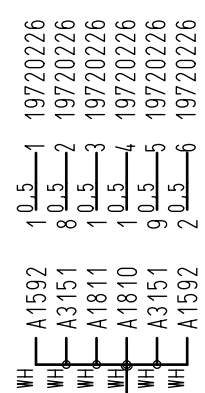
Wellenschlauch ca. 15mm in Gummütülle 92020098 einstecken. Gegenseite der Tülle nicht auf das Gehäuse aufziehen. Stecker offen hängen lassen.



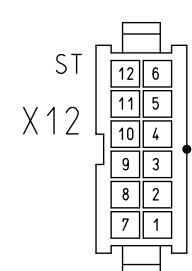
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19720259

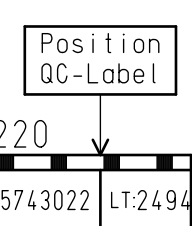
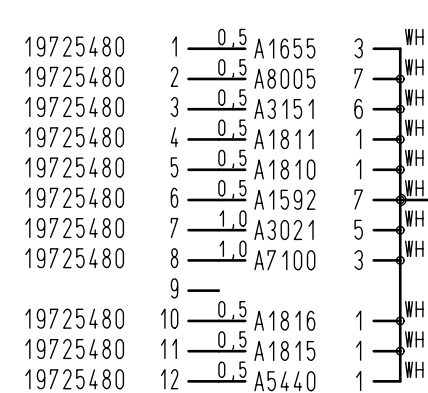
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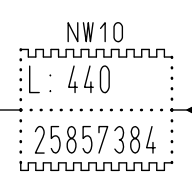
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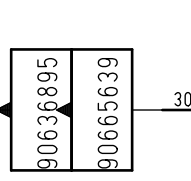
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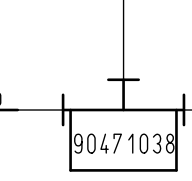
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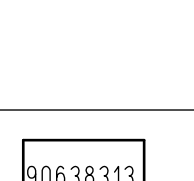
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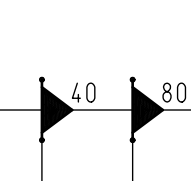
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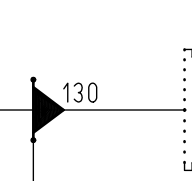
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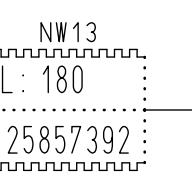
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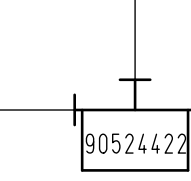
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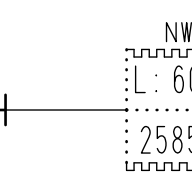
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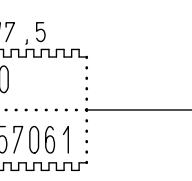
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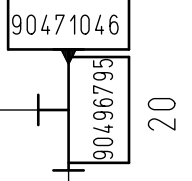
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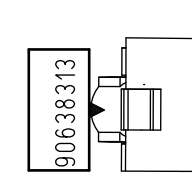
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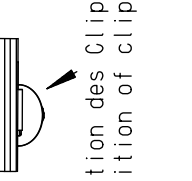
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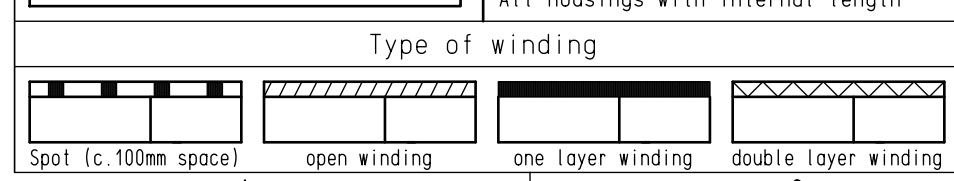
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19725480

Toleranzen / tolerances		
0 - 100 mm	-0/+10 mm	
101 - 500 mm	-10/+10 mm	
501 - 2000 mm	-10/+20 mm	
> 2000 mm	-10/+30 mm	

The tolerances are made for individual measurements and for the sum of several measurement




All parts have to be in conformity to IEC 60335-1/-2-72
All housings have to be labeled with device tags

0	Integrated acc.	4.100-04	10.05.19	DK	2019	Date	Name	CM1650	Name	Kabelbaum W2 (Kabinenboden)		Drawing Number	97153878				
					Drawn by	01.01.	DK	Replacem. for									
					Verified			Change No.									
					Standard												
										For this drawing we reserve all rights (acc. DIN ISO 16016)		KABI 472		Type 1431	Dep. DS	No. of Sh. 2	Sheet 1

cutting list-No. : 97153878		cutting list Kabelbaum W2 (Kabinenboden)								
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wire	Sub	part-No. contact 1	part-No.comp.part	marking 1	wire	cr. sec.	length	colour	marking 2	part-No. contact 2	part-No.comp.part
A1592	5	-		XS41/2	26210278	0,5	590	WH	B10/1	19720226	19720234
A1592	2	^		XS41/2	26210278	0,5	660	WH	B09/6	19720226	19720234
A1592	1	^		XS41/2	26210278	0,5	660	WH	B09/1	19720226	19720234
A1592	6	^		XS41/2	26210278	0,5	590	WH	B10/6	19720226	19720234
A1592	7	USSP2.5		XS41/1	26210278	0,5	850	WH	X12/ST/6	19725480	
A1655	3	19719186	19719246	B03/2	26210278	0,5	1285	WH	X12/ST/1	19725480	
A1810	1	19720226	19720234	B09/4	26210278	0,5	1490	WH	X12/ST/5	19725480	
A1811	1	19720226	19720234	B09/3	26210278	0,5	1490	WH	X12/ST/4	19725480	
A1815	1	19720226	19720234	B10/4	26210278	0,5	1420	WH	X12/ST/11	19725480	
A1816	1	19720226	19720234	B10/3	26210278	0,5	1420	WH	X12/ST/10	19725480	
A3021	5	19725035	19791029	H01/P	26210245	1,0	1110	WH	X12/ST/7	19725480	
A3151	6	USSP3.5		XS13/1	26210278	0,5	940	WH	X12/ST/3	19725480	
A3151	15	-		XS13/2	26210278	0,5	500	WH	B10/5	19720226	19720234
A3151	14	^		XS13/2	26210278	0,5	500	WH	B10/2	19720226	19720234
A3151	9	^		XS13/2	26210278	0,5	570	WH	B09/5	19720226	19720234
A3151	8	^		XS13/2	26210278	0,5	570	WH	B09/2	19720226	19720234
A3151	7	^		XS13/2	26210278	0,5	365	WH	B03/1	19719186	19719246
A3151	16	^		XS13/2	26210278	0,5	330	WH	B11/3	19719301	19719319
A5440	1	19725480		X12/ST/12	26210278	0,5	1250	WH	B11/2	19719301	19719319
A7100	3	19725480		X12/ST/8	26210245	1,0	1110	WH	H01/N	19725035	19791029
A8005	7	19725480		X12/ST/2	26210278	0,5	890	WH	XS42/1	USSP1.5	
A8005	8	19719186	19719246	B03/3	26210278	0,5	415	WH	XS42/2	-	
A8005	9	19719301	19719319	B11/1	26210278	0,5	380	WH	XS42/2	^	

0	Integrated acc.	4100-04	10.05.19	DK	2019	date	name	CM1650	 Kabelbaum W2 (Kabinenboden)	type : 1491	97153878	num.ofsh.:2
					drawn	01.01.	DK	replaced by :				sheets: 2
					check			rev. No. :				
No.	changed wire/Sub-No.	Rev.-No.	date	name					Hako GmbH			
									D-23840 Bad Oldesloe			

Material: 97153878 wire harness W2
 Index: 00
 Change Number: 4100-04

Material	Item	Line	Component	Object description	Material Description	Comp. Qty (CUn)	Un	Internal Comment
97153878	10	1	19719186	BU-Kont. BDK 2,8 (0,5-1,0)	socket-cont. BDK 2,8 (0,5-1,0)	3	PC	
97153878	10	2						Fa. Bosch Nr. 1 928 498 056
97153878	20	1	19719194	BU-Gehäuse 3-pol Superseal 1,5 SRS	female-housing 3-pole Superseal 1,5 SRS	1	PC	
97153878	20	2						Fa. AMP Nr. 282087-1
97153878	30	1	19719246	Dichtung BL (1,2-2,1) BDK 2,8	wire seal BU (1,2-2,1) BDK 2,8	3	PC	
97153878	30	2						Fa. Bosch Nr. 1 928 300 599
97153878	40	1	19719301	BU-Kont. Superseal 1,5 SRS (0,3-0,6)	socket-con. Superseal 1,5 SRS (0,3-0,6)	3	PC	
97153878	40	2						Fa. AMP Nr.282403-1
97153878	50	1	19719319	Dichtung GN (1,4-1,7) Superseal 1,5 SRS	wire seal GN (1,4-1,7) Superseal 1,5 SRS	3	PC	
97153878	50	2						Fa. AMP Nr. 281934-4
97153878	60	1	19720226	Buchsenkontakt MQS-0,63 (0,5-0,75)	socket-cont. MQS-0,63 (0,5-0,75)	12	PC	
97153878	60	2						Fa.AMP Nr.965906-1 (Bandware) VE 9000
97153878	60	3						Nr.965907-1 (Einzelkontakt) VE 500
97153878	60	4						
97153878	60	5						Dichtung AMP 967067-1 (Cav.3,45)
97153878	60	6						Zangenmatrize AMP 5-1579001-1
97153878	70	1	19720234	Einzelichtung MQS 1,4-1,9	sealing MQS 1,4-1,9	12	PC	
97153878	70	2						Fa.AMP Nr.967067-1 grün
97153878	70	3						für Micro Quadlok System an FLYR (0,5-0,75)
97153878	70	4						in Kammerdurchmesser 3,45
97153878	80	1	19720259	Buchsengehäuse 6pol. MQS	female-housing 6pole MQS	2	PC	
97153878	80	2						Fa.AMP Nr.1-967616-1
97153878	90	1	19725035	BU-Kont. Pos. Lock 6,3x0,8 (0,5-1,5)	socket-cont. Pos. Lock 6,3x0,8 (0,5-1,5)	2	PC	
97153878	90	2						Fa. AMP Nr. 160759-1
97153878	100	1	19725480	ST-Kont. Mini-Fit Plus (0,5-1,00)	tab-cont. Mini-Fit Plus (0,5-1,00)	11	PC	
97153878	100	2						Fa. Molex Nr. 46012-1141
97153878	110	1	19730472	ST-Gehäuse 12-pol Mini-Fit Jr.	male-housing 12-pole Mini-Fit Jr.	1	PC	
97153878	110	2						Fa. Molex Nr. 39-01-2121
97153878	120	1	19730498	BU-Gehäuse 3-pol Kompakt 1.1a	female-housing 3pol Kompakt 1.1a	1	PC	
97153878	120	2						Fa. Bosch Nr. 1 928 403 968
97153878	130	1	19791029	BU-Gehäuse 1-pol Positive Lock	female-housing 1-pole Positive Lock	2	PC	
97153878	130	2						Fa. AMP Nr. 154719-0
97153878	140	1	25743022	Gewebeband 9mm schwarz	textile tape 9mm black	2,49	M	
97153878	140	2						Fa.Beiersdorf AG
97153878	140	3						Nr.4545-04-33 AF 18 PV 7
97153878	140	4						umgestellt aus Qualitätsgründen auf
97153878	140	5						Coroplast 8110
97153878	150	1	25856014	Schrumpfsch. 4,5x1-PE 3:1 trans.m.Kleber	heat shrink tube 4,5x1-PE 3:1 tran.glu	0,12	M	
97153878	150	2						Fa. Thulesius Nr. Z85527
97153878	150	3						Meterware
97153878	160	1	25857020	Wellschlauch NW4,5 PPmod UFW geschlitz	Corrugated tube NW4,5 PPmod UFW slit	0,58	M	
97153878	160	2						Fa. Schlemmer Nr. 1949304

Material: 97153878 wire harness W2
 Index: 00
 Change Number: 4100-04

Material	Item	Line	Component	Object description	Material Description	Comp. Qty (CUn)	Un	Internal Comment
97153878	170	1	25857061	Wellschlauch NW7,5 PPmod UFW geschlitzt	corrugated tube	0,53	M	
97153878	170	2						Fa. Schlemmer Nr. 1949307
97153878	180	1	25857384	Wellschlauch NW10 PPmod UFW ungeschl.	Corrugated tube NW10 PPmod UFW unslit	0,44	M	
97153878	180	2						Fa. Schlemmer Nr. 1949210
97153878	190	1	25857392	Wellschlauch NW13 PPmod UFW ungeschl.	Corrugated tube NW13 PPmod UFW unslit	0,18	M	
97153878	190	2						Fa. Schlemmer Nr. 1949213
97153878	200	1	25857426	Wellschlauch NW10 PPmod UFW geschlitzt	Corrugated tube NW10 PPmod UFW slit	0,15	M	
97153878	200	2						Fa. Schlemmer Nr. 1949310
97153878	210	1	26210245	PVC-Fahrzeugleitung FLRY-B 1x1 weiss	PVC-automotive cable FLRY-B 1x1 white	2,22	M	
97153878	210	2						Fa. NKT Art.: AP040010BNNNNAN
97153878	210	3						
97153878	210	4						DIN 72551 / ISO6722 FLRY-B
97153878	220	1	26210278	PVC-Fahrzeugleitung FLRY-B 1x0,5 weiss	PVC-automotive cable FLRY-B 1x0,5 white	17,16	M	
97153878	220	2						Fa. NKT Art.: AP040005BNNNNAN
97153878	220	3						
97153878	220	4						DIN 72551 / ISO6722 FLRY-B
97153878	230	1	90471038	T-Verteiler 13-4,5-10	T-junction 13-4,5-10	1	PC	
97153878	230	2						Fa.Schlemmer Nr.9806127
97153878	240	1	90471046	Einlegereduzierung 10-4,5	reducer	1	PC	
97153878	240	2						Schlemmer 7807272
97153878	250	1	90496795	T-Verteiler 10-7.5-4.5	T- Manifold 10-7.5-4.5	1	PC	
97153878	250	2						Fa.Schlemmer Nr.9806170
97153878	260	1	90524406	T-Verteiler 10-7,5-7,5	T-Manifold 10-7,5-7,5	1	PC	
97153878	260	2						Fa.Schlemmer Nr.9806130
97153878	270	1	90524422	T-Verteiler 13-10-7,5		1	PC	
97153878	270	2						Fa. Schlemmer Nr. 9806172
97153878	280	1	90636895	Einlegereduzierung 13-10	Reducer 13-10	1	PC	
97153878	280	2						Fa. Schlemmer Nr. 7807280
97153878	280	3						
97153878	290	1	90638313	Befestigungsclip Wellschlauchverteiler	clip for corrugated hose distributor	4	PC	
97153878	290	2						Fa. ARaymond Nr. 017530.000
97153878	300	1	90639618	Wellrohrclips 4,5	clips	1	PC	
97153878	300	2						Fa.Schlemmer
97153878	300	3						Nr.9805935
97153878	310	1	90640491	Schutzkappe Superseal-3-NW4,5	Protection cap Superseal-3-NW4,5	1	PC	
97153878	310	2						Fa.Schlemmer
97153878	310	3						Nr.7807768
97153878	320	1	90647181	Kabeltülle 3polig gerade	cable sleeve 3pol	1	PC	
97153878	320	2						Bosch
97153878	320	3						1 928 300 527
97153878	330	1	90665639	Verbindung 90° Winkel NW13	connection 90° angle NW13	1	PC	
97153878	330	2						Fa. Schlemmer Nr. 7807399

Material: 97153878 wire harness W2

Index: 00

Change Number: 4100-04

Material	Item	Line	Component	Object description	Material Description	Comp. Qty (CUn)	Un	Internal Comment
97153878	340	1	92020098	Kabeltülle 5-7polig abgewinkelt	cable sleeve 5-7pol		2	PC
97153878	340	2						Fa. Bosch Nr. 1 928 300 571